

# Hosting Your Own CCO Examinations - Part 2: Practical Exams

Webinar will start in a few moments



Committed to Quality, Integrity and Fairness in Testing Since 1995



# Hosting Your Own CCO Examinations - Part 2: Practical Exams

**Tara Whittington,** Program Manager, NCCCO **Erin Jones,** Program Manager, NCCCO



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### **Presentation Outline**



- Why Host a CCO Practical Exam?
- What/ Who is a Test Site Coordinator (TSC)?
- Practical TSC Duties
- Form Submission
- Commonly used material in course set-up
- Best Practices/Tips for Success

# Why Host a CCO Practical Exam?



- Complete "package"
- You choose equipment
- You set the schedule, more flexibility
- Reduce/eliminate travel expenses
- Retesting is easier
- Ability to order Pass/Fail or Detailed Score reports
- Industry recognition

### **NCCCO & Training**



- CCO Policy on Training
- Third-Party Independent Status
- Training Firms Roster
- Availability of Exam Outlines
- Practical Exam Videos

# Roles of those involved in practical testing



- Test Site Coordinator (TSC) appointed by host company to setup the administration
- Practical Examiner (PE) accredited by NCCCO to record candidate performance
- Proctor PE's assistant for exam administrations

#### **TSC Duties**

- Liaises with Practical Examiner and NCCCO in all aspects of test preparation and administration
- Ensures cranes and site meet NCCCO testing requirements
- Submits information to NCCCO on the Test Site Application (and Data Sheet for Mobile sites) and supporting doc. at least four (4) weeks prior to the first exam
- Provides notification of testing to NCCCO
- Stays up-to-date on current NCCCO policy and procedure surrounding holding exams

# TSC Duties (cont.)



- Signs a TSC Agreement
- Schedules candidates to take the practical examination and informs them of their test date location and time
- Remains on-site throughout the testing administration (or designates a representative)
- Prepares a pre-test and test area with all proper equipment
- Ensures personal protection equipment (PPE) is worn and suitable clothing for crane operation
- Sends material to NCCCO Services post exam

### **PE Duties**

CERTIFICATION OF CRANE ORD

- Ensure site is set up properly
- Complete Site Report and Crane Reports (if applicable)
- Secure a Proctor (Required)
- Maintain professional standards of testing practices
- Oversee Proctor
- In-charge of the examination administration
- Responsible for the safety of the personnel and equipment at the test site
- Give instructions to the practical exam candidate
- Time and record candidate performance on each task accurately
- Submit score sheets within 10 days of exam administration

#### **Proctor Duties**



- Assist the Examiner in keeping the test site configured including barrels, and corridors
- Hook and unhook the chains, test weight, etc.
- Time all tasks as back-up to the Examiner
- Must <u>NOT</u> give any verbal instructions to the candidate during the actual test administration
- Must <u>NOT</u> disrupt Examiner's attention

# **Pre-Exam Scheduling Tasks**



- Appoint TSC
- Review TSC Handbook in detail
- Determine equipment and location to be used for testing and make sure they meet testing requirements
- Submit Test Site Application and request CAD drawing(s) (at least four weeks out)
- Identify Practical Examiner
- Obtain material required and build test course or Rigger Level II frame

#### **Practical Examiners for Hire**



MOBILE CRANE OPERATOR TOWER CRANE OPERATOR OVERHEAD CRANE OPERATOR PRACTICAL EXAMINERS FOR HIRE The following Accredited Examiners are available for hire to administer the practical exam(s) only in the area(s) in which they are Accredited. Areas Accredited Codes: LB - Lattice Boom TLL - Large Telescopic TSS - Small Telescopic TWR - Tower Crane OVR - Overhead Crane SGP - Signalperson ABC - Articulating Boom ABL - Articulating Boom Loader RIGII - Rigger II Examiners Located in the State of AK Larry Graham Company: IUOE Local 302 Location: Anchorage, AK Phone: 907-561-5044 Fax: 907-561-3672 Email Address: myhigh@gci.net Accreditation Number: 062 Areas Accredited: LB TLL TSS Certification Expires: 2/28/2012 PE Expires: 12/31/2014 Michael Holcomb Company: IUOE Local 302 Location: Palmer, AK Phone: 907-746-3117 Fax: 907-745-6136 Email Address: aoett@mtaonline.net Accreditation Number: 599 Areas Accredited: LB TLL TSS Certification Expires: 3/31/2012 PE Expires: 9/30/2015 Company: Alaska Crane Consultants Location: Kenai, AK Phone: 907-240-7953 Email Address: akcraneconsultant@qci.net Accreditation Number: 634 Areas Accredited: LB TLL TSS OVR SGP Certification Expires: 11/30/2015 PE Expires: 2/28/2016 Company: Mining and Petroleum Training Service Location: Soldotna, AK Phone: 907-262-2788 Fax: 907-262-2812 Email Address: david.spann@alaska.edu Accreditation Number: 1380 Areas Accredited: SGP RIG

http://nccco.org/general/examhire.html

# **Practical Exam Scheduling**



#### Four (4) Weeks or More Prior to Exam:

- Complete and submit the <u>Test Site Application</u>
  - Data Sheet (Mobile Crane Only)
  - Load Chart (Mobile Crane Only)
  - Range Diagram (Mobile Crane Only)
  - Line Pull Chart (Mobile Crane Only)
- Complete and submit the <u>Test Site Coordinator Agreement</u> form

# **Test Site Application**





Please type or print neatly.										
HOST COMPANY REPRESENTATIVE				TEST SITE N	JMBER					
HOST COMPANY NAME										
HOST COMPANY MAILING ADDRESS										
СПУ				STATE		ZIP				
				Sinit						
HOST PHONE	HOST FAX			HOST EMAIL						
EST SITE ADDRESS (Physical address of wh	ere the crane(s) w	ill be set up; P.O	. Boxes not accep	ptable)					s is a secured	
СПУ				STATE				(Submit separate Security Requirements Report; see Practical		
HECK BOXES AS APPROPRIATE  \$50 Site Fee for 2015 enclose	d □\$50 Sit	e Fee for 20	15 already p	aid 🗆 This i	s my first	test adı	ministration		t Site Coordii ndbook for d	
TEST SITE COORDINATOR NAME			PHONE				EMAIL			
PRACTICAL EXAMINER NAME				PRACTICAL E	XAMINER EN	IAIL				
DATE(S) OF TEST										
Personal injury and/or p Practical Examination     Abiding by NCCCO Prac COMPANY REPRESENTATIVE SIGNATURE	tical Test Sit	e Audit req		DATE	,,					
METHOD OF PAYMENT FO								not send		
VISA Massier Cal	en en	sonal chec closed	en	nployer che closed	:k □	Mone enclos	y order sed		not staple y noney order	
f paying by credit card, ple	ase comple	te the follo	owing info	rmation:				1		1
CREDIT CARD NUMBER							EXPIRAT	ION DATE		
NAME (Print as it appears on card)		SIGI	NATURE (on card	)			SECURITY	CODE*		
hecks and money orders sho	uld be payal	ole to: NCC	CO						de located on the signature panel	
Western 57 West	I payments I Commission Regional O 200 South, 301-363-269	n for the C ffice Suite 404 S	Salt Lake Ci	ty, Utah 84	101	cco.or				
yright 1998-2015 National Commission for the Co	ertification of Crane (	perators. All rights	reserved, PEH REV	03/15						

- One application per program per an address
  - Each physical location is assigned a different test site number
  - Practical Examiner must be listed

### **Mobile Crane Data Sheet**

capability whose power source powers the crane. Its function is to lift, lower, and swing

loads at various radii, requiring the use of outriggers/stabilizers.



	TION & DATA SHEET (CONT'D) ATION—MOBILE CRANES
proposed configuration. NCCCO	
☐ LATTICE BOOM TRUCK* ☐ LATTICE BOOM CRAWLER*	*For Lattice Boom Only: ISTHIS A FRICTION MACHINE? □ YES □ NO For NCCCO testing purposes, a friction machine is defined as a lattice boom crane in which the sole means of hoist and lower functions is through friction clutches and brakes.
☐ TELESCOPIC BOOM—SWING CAB* ☐ TELESCOPIC BOOM—FIXED CAB**	For NCCCO testing purposes, a hoom truck (commercial truck-mounted crane) is

#### SECTION B: CRANE SETUP (Provide data for items 1 thru 11 using the crane's load chart. Answer items 5-7 for the appropriate crane type and/or capacity.)

1. MAKE/MODEL	2. SERIAL NUMBER	3. MAX RATED CAPA	CITY (TC	INS)	
4. CONFIGURATION OF CRANE	WORKING AREA:	OUTRIGGER/STABILIZER SPREAD:		CRA	NE POSITION:
COUNTERWEIGHT:	□ 360°	☐ Front	_ ft.		Behind cab
□ Standard	□ 180°		_ ft.		Center mount
■ Adjustable:	lb.	TRUCK BED LENGTH:	ft		Rear mount
Type:	CONTROL POSITION:	IIB STOWED? III Yes III No	_ 16		Fifth wheel
		nay only be used if noted on supplied CAD	)		
Answer item 5 for TELESCOPIC					
5. MAXIMUM FULL POWERED BOOM		FT.			
Answer item 6 for LATTICE BO	OM CRANES UP TO 50 TONS	CAPACITY only.			
6. 80 FT. OF BOOM (± 10 FT.) =		FT.			
Answer item 7 for LATTICE BO	OM CRANES ABOVE 50 TONS	S CAPACITY only.			
7. 120 FT. OF BOOM (± 10 FT.) =		FT.			
8. ALLOWABLE LINE PULL AS STATED	IN THE LOAD CHART:	LB.			
9. TEST WEIGHT RANGE BETWEEN:	(20% OF LINE	E PULL) AND LB. (30%	6 OF LI	NE PU	LL)
Note: Carry-decks and boom tr the longest test radius. In any ca		t Weight range that is based on th OT be used as a Test Weight.	e mac	hine	capacity at
10. HEIGHT OF TEST WEIGHT:	FT.				
11. DIAMETER OF TEST WEIGHT:	FT. + 4 FT	. = WIDTH OF ZIGZAG CORRIDOR:			FT.
ECTION C: TO BE COMPLETE	D BY NCCCO (Leave this sect	ion blank.)			
12. LENGTH OF INSIDE LEGS OF CORF	RIDOR: FT. 13. LEP	NGTH OF OUTSIDE LEGS OF CORRIDOR:			FT.
14. RADIUS FROM CENTER OF ROTAT	ION OF CRANE TO:				
CENTER OF BARREL 1:	FT. CENTER OF BARRE	EL 2: FT. CENTER OF ST	OP CIR	CLE:	FT

BOOM AT 50 DEGREE ANGLE =

#### Load Charts

- Must be submitted from the crane
- A digital picture of the durable chart is acceptable
- Reference only or marketing materials are not accepted
- Test Weight Diameter
  - Provided by TSC

## Practical Exam Site Established



From: Erin Jones [mailto:ejones@nccco.org]

**Sent:** Friday, January 08, 2016 4:45 PM **To:** newtestsite@cranecompany.com

Subject: NCCCO Test Site Application & Data Sheet Received PE-9999

We have received your Application and Data Sheet for the CCO Practical Exam and it is being processed. Your site in Smithfield, TX has been assigned a test site number of PE-9999. You should receive your CAD drawings by close of business on Friday, February 5, 2016. If you have not received your drawings by then please feel free to contact me at the number below for an updated status on your request. Your drawings will come via e-mail in a PDF format. You will need Acrobat Reader to view your drawings.

The following crane(s) were received for processing:

- Terex BT 4792- SN 48061522746
- Manitex 1770C- SN 135374
- Grove RT635C- SN 98765

Please note that Test Site Coordinators and/or Practical Examiners administering practical exams at new Practical Exam Test Sites are required to notify NCCCO via the NCCCO Practical Examiner/Test Site Coordinator Login at <a href="www.nccco.org">www.nccco.org</a> no less than two (2) business days prior to any intended test administration for 12 months from the first test administration. Cancellations of any tests are subject to the same requirement. Failure to notify NCCCO in this manner may result in score sheets not being processed.

If you have any questions or concerns please feel free to contact me.

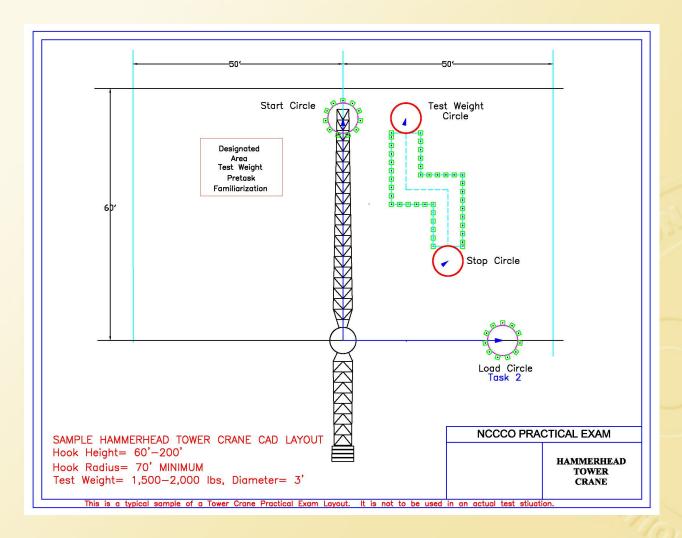
#### Erin Jones

Program Manager, Audit Program/
Practical Examiner Accreditation
National Commission for the Cortification of



# Sample Test Site Layout (CAD)





- Generated based on submission of Data Sheet
- Specific to crane/location
- Instructs TSC on precisely how to set up test course
- Course set up will be verified by PE

#### **Notification**



Notification must be provided at least two [2] business days prior to conducting Practical Exams by logging into the TSC site of the NCCCO website and completing the online form in the following cases:

- New Test Locations
  - Locations that have never held exams
- Reinstated Test Locations
  - Locations that been discontinued and reactivated

#### **NCCCO Test Course**





### Ready Reference Checklist ARTICULATING BOOM CRANES

#### YOU WILL NEED THE FOLLOWING FOR EACH CRANE TO BE TESTED ON:

- □ A Test Weight 400-1000 lb. including rigging—verified by a weight ticket, crane's load indicating device (LMI, RCI, RCL), or other type of certification documenting the actual load weight available to the Examiner—cylindrical in shape, 3 ft. in diameter, and 2 ft.-5 ft. in height
- Length of 3/8- or 5/16-inch chain, painted orange or red, measuring 3 ft. long from the bottom center of the Test
   Weight
- Test Weight rigging has three sling legs (use of bridle recommended), 2-4 ft. in length (3 ft. recommended); recommend 60 degree sling angles (minimum 30 degrees required)
- Picking ears are mounted inside the Test Weight, or if mounted on the outside of the Test Weight the bottom of ears are at least 3 ft. 6" above the bottom of the weight
- ☐ PVC pipe, white, 1½ in. (SHD 40), sufficient to make 40 three-foot-long poles [34 poles needed for ABC #1 course]
- □ PVC pipe, white, 1 in. diameter, sufficient to make a 6 ft. ± 1 in. long hurdle
- 34-inch, CDX-grade (or better) plywood or high density polyethylene (HDPE)\*, sufficient to create 40 pole bases, each 1½ in. (± ½ in.) × 12 in. × 12 in.
- ☐ 40 tennis balls [34 Balls needed for ABC #1 course]
- ☐ Minimum 6 ft. long horizontal obstruction pole made of 1 in. PVC
- ☐ 40 ft. of nylon string, to attach tennis balls to poles (optional) [34 ft. needed for ABC #1 course]
- 80 1¼-inch, zinc-plated (galvanized) screws or equivalent to secure nylon string to tennis balls and poles (optional) [68 screws needed for ABC #1 course]
- 300 ft. string line, brightly colored (for Zigzag Corridor and Test Site Layout use) NOTE: chalk line may NOT be used

- Test Weight and specifications
- PVC pipe, white, 1 ½
   in. (SHD 40)
- Tennis balls
- ¾-inch, CDX-grade plywood or high density polyethylene
- Paint (orange or red) for painting the tops of the poles and chain

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### **Practical Exam Audits**

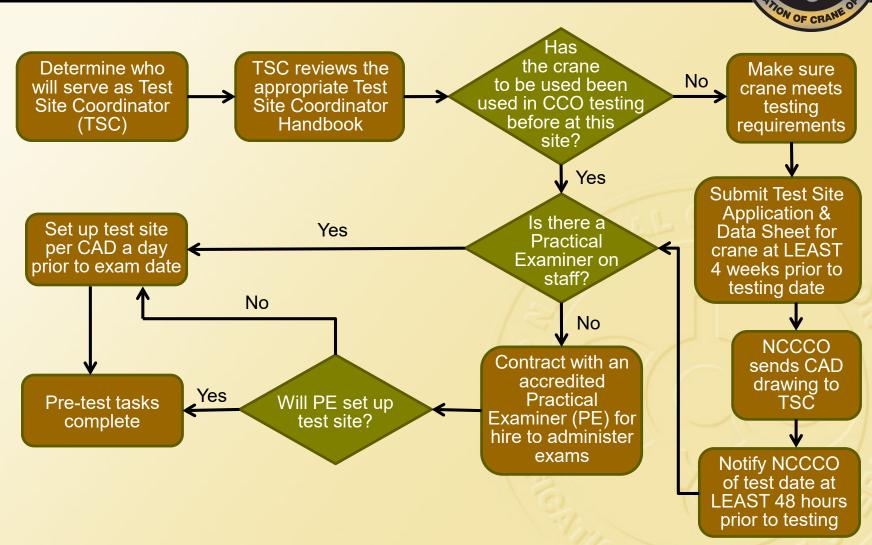


- Program Integrity
- All new Practical Test Sites are subject to auditing
- Practical Examiners also audited
- Auditor will contact TSC prior to exam day (announced audits only)
- Auditors to review/record, not correct
- TSC's, Practical Examiners, and Proctors must all cooperate fully with Auditor

### Other Considerations

- Cost of hosting exams \$50 test site fee (annually if testing in subsequent years); can have as many cranes or practical exams at this site for no additional fee
- Additional Fees (if applicable)
  - Less than four (4) weeks CAD request
- Secure test sites
- Simultaneous multi test administrations require a PE and Proctor for each piece of equipment

# **Setting Up a Practical Exam**



# **Best Practices/Tips for Success**



- Plan ahead for initial site registration
- Ask questions
- Ensure candidate applications are complete, this includes testing site information
- Give applications and photos (if on disc or hard copy photos) to PE in order to send everything in one package
- Document PE Site Number and Exam Type and Date on all correspondence
- Digital photos are preferred, label photos with Last Name\_First Name
- Become familiar with the certification process and policies (Candidate Handbook)

#### **TSC** Resources



- Test Site Coordinator Handbook
  - www.nccco.org/handbooks-forms#TSC
- Candidate Handbooks
  - www.nccco.org/handbooks
- Ready Reference Checklist (in handbook)
- CCOnline Newsletter
- PE For Hire Listing

# **NCCCO Terminology Reference**

- Test Site Application Submitted prior to first exam administration to request a specific practical exam location
- PE Site Number Number assigned by NCCCO to a specific test address (does not change for each test date, even at same testing location), also used on candidate applications
- Pass/Fail Report Report available for order only by TSC's with a pass/fail status of each candidate testing
- Ready Reference Checklist Quick reference sheet showing all material required to setup a practical exam course requiring machinery



#### **Tara Whittington**

Program Manager
703/560-2391 ext. 206
<a href="mailto:twhittington@nccco.org">twhittington@nccco.org</a>

#### **Erin Jones**

*Program Manager* 801/363-2693 ext. 201

ejones@nccco.org

#### **Joel Oliva**

Director of Operations and Program Development 703/560-2391 ext. 209

joliva@nccco.org

# Questions



# QUESTIONS?



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